



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D119-796-101
Job Sheet 177733



Part No: D119-796-101

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 6/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9730 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV:D 15.02.12 PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 28 2018
95	Crosstubes	1 pcs	6/25/18	6/25/18	0.00	10.00	Crosstubes-1		
110	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	6/25/18	6/25/18	0.00	0.00	QC4		
130	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	6/25/18	6/25/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	6/25/18	6/25/18	0.00	0.00	QC21		JUN 28 2018

Part Op 130 - Identify and pack for shipping as per PPP D119-796-101

Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-796-101 CHG004

Fg. sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5C32A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN5C7A	Bolt	12 Ea (12 ea)	90-Start up Operation	
D3672-7	Washer, Phenolic	8 Ea (8 ea)	90-Start up Operation	
MS21043-5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21250-05048	Bolt (Use Ms21250-05-048)	4 Ea (4 ea)	90-Start up Operation	
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149C0563R	Washer	12 Ea (12 ea)	90-Start up Operation	
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	95-Crosstubes	50 77467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5C32A	4	62	0
	AN5C7A	12	222	0
	D3672-7	8	601	0
	MS21043-5	4	174	0
	MS21250-05048	4	44	0
	NAS1149C0532R	8	241	0
	NAS1149C0563R	12	404	0
	D119-796-151	1	1	0
95-Crosstubes				



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Container No: S085172



Part: D119-796-101

Job No: 177733

Serial No/Batch: S085172

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/28/18

Part Specifications
Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004146	S031290	AN5C32A	Bolt	f131650	ST336	4
004146	S031289	AN5C7A	Bolt	s000538	Start Up Stores/Pkg-1	12
004146	S085144	D3672-7	Washer, Phenolic	f157442	ST047	8
004146	S085143	MS21043-5	Nut	s024470	ST302	4
004146	S085142	MS21250-05048	Bolt (Use Ms21250-05-048)	s058168	ST295	4
004146	S085141	NAS1149C0532R	Washer	s055951	ST266	8
004146	FM138409-2	NAS1149C0563R	Washer		ST265	4
004146	S085140	NAS1149C0563R	Washer	s060989	ST265	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Description: FWD CROSSTUBE INSTALLATION WITH PEG STEPS

H:\Forms\Engineer\Approved Eng Online\CHGREC revB